

TRUCAL HPI

The world's only HP certified waterslide transfer paper

**Certified for
HP Indigo**

Find it on the HP media locator web site HP Certificate No. SG7600-24-048

Trucal HPI has been designed to be print ready and fully compatible with HP Indigo printers and is manufactured in accordance with the ISO9001 international quality standard

1. HP Indigo print your image in read right format
 - Press settings for reference only
 - End user recommended to test print for application suitability
 - a) Transfer Profile: Coated Gloss; Force 240kg; Temperature 110C
 - b) HP Indigo Image Transfer Blanket Product Number: Q4645A
2. Apply a standard cold decal screen printed covercoat lacquer over the image
3. Apply using traditional waterslide decal release to decorate your chosen substrate
4. Trucal HPI is compatible with peelable covercoat lacquer systems
5. Decorated substrates can be heat treated or over lacquered to improve adhesion

PRODUCT SPECIFICATION	TRUCAL HPI
Substance:	180 ± 9 gsm
Caliper:	230 ± 17 µm
Gum Coat Weight:	3 gsm
75° Gloss:	≥ 70
Moisture Content:	ERH 55 ± 5 % Can be offered at other ERH's upon request
Release Time:	Less than 40 seconds
Open Time:	More than one hour
Sheet Length:	≤ 0.5 mm
Sheet Square:	≤ 0.5 mm
Sheet Width:	≤ 0.5 mm
Sheet Down Grain Shape*: When measured at equilibrium RH using a calibrated ambient hygrometer	≤ 2% Negative down to ≤ 1% Positive down
Sheet Reel Curl:	Negative Across Grain ≤ 4%
Sizes:	All common sizes and formats available

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